

IPV catalog High-pressure internal gear pumps



Benefits that convince

Internal gear pumps from Voith Turbo are working reliably in hundreds of thousands of machines worldwide. Sophisticated technology, robust design and cost-efficient operation have convinced thousands of customers to trust Voith. Based on that trust, we have become the world market leader for high-pressure internal gear pumps with gap compensation.

Features that count

The market requires hydraulic pumps that are quiet and compact with minimal pressure pulsations at simultaneously high efficiencies. Voith Turbo has met these requirements with the IPV pumps, which feature radial and axial sealing gap compensation with volume-optimized involute gearing.

Machines that run

Rarely seen, but hard at work in countless machines, Voith Turbo internal gear pumps reliably provide high pressures. Their main applications are machines in the plastics and sheet-metal processing sectors, presses as well as conveying and lifting equipment. These pumps are also in demand for shipbuilding, municipal vehicles, power plants and special machine building.

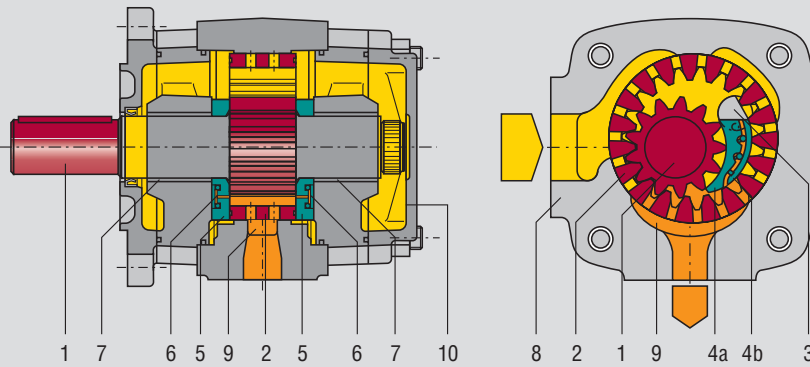
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Die casting machine, pump with variable flow by speed control

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Design and function



- 1 Pinion shaft
- 2 Internal gear
- 3 Filler pin
- 4a Filler segment carrier
- 4b Filler sealing segment
- 5 Axial disc
- 6 Axial pressure area
- 7 Plain bearings
- 8 Housing
- 9 Hydrostatic bearing
- 10 End cover with bleeder screw

- Suction chamber
- Pressure chamber

Design features

- Internal gear principle
- Sleeve bearing
- Radial and axial sealing gap compensation
- Volume-optimized involute gearing

Product characteristics

- Long life
- High volume efficiency
- High overall efficiency
- Very low pump flow and pressure pulsation
- Low noise level
- Compact dimensions
- Low weight
- Large speed range
- Very good suction properties
- High allowed viscosity
- Simple maintenance
- Multiple pumps and pump combinations are possible
- Suitable for variable-speed drives (variable volume flow!)
- Motor operation possible (energy recovery!)

Function

Rotation of the gears within the pump draws in the pressure fluid (usually hydraulic oil) into the space between the pinion and internal gear. The two smooth running gears help to ensure excellent intake behaviour.

In the radial direction, the gear chambers are closed by gear meshing and the filler piece. In the axial direction, the axial plates seal the pressure chamber with the minimal possible gap. This design minimizes volume losses and increases efficiency.

When the gears rotate, the tooth heads enter the gaps between teeth and displace the pressure fluid.

Combinations

IPV pumps can be combined to form dual or multi-flow pumps.

Combinations with other Voith Turbo pump series are also possible. Used in conjunction with pumps from the medium and low-pressure series, Voith equipment can handle a wide range of potential applications.

For further information on possible combinations, refer to page 9 and brochure G1714 (Voith multi-flow pumps).

Combinations with third-party products are generally possible. We'll be happy to discuss your needs.

Variable volume flow

We supply complete hydraulic units with IPV pumps, asynchronous motors and frequency converters (EPA/EPAF system) to generate variable volume flows. For further information, refer to our brochure G1420 (Voith EPA system).

Performance data

Technical data		Calculations	
Design	Internal gear pump with radial and axial sealing gap compensation	Pump flow	$Q = V_{g\ th} \cdot n \cdot \eta_v \cdot 10^{-3}$ [l/min]
Type	IPV	Power	$P = \frac{Q \cdot \Delta p}{600 \cdot \eta_g}$ [kW]
Mounting types	SAE hole flange; ISO 3019/1 or VDMA hole flange; ISO 3019/2	$V_{g\ th}$	Pump volume per revolution [cm ³]
Line mounting	SAE suction and pressure flange J 518 C code 61	n	Speed [min ⁻¹]
Sense of rotation	Right or left-hand rotation	η_v	Volumetric efficiency
Mounting position	any	η_g	Overall efficiency
Shaft load	For details of radial and axial drive shaft loads please contact your Voith Turbo representative	Δp	Differential pressure [bar]
Input pressure	0.6...3 bar absolute pressure		
Pressure fluid	HLP mineral oils DIN 51524, part 2 or 3		
Viscosity range of the pressure fluid	10...100 mm ² s ⁻¹ (cSt)		
Permissible start viscosity	max. 2000 mm ² s ⁻¹ (cSt)		
Permissible temperature of the pressure fluid	-20...+80 °C		
Required purity of the pressure fluid according to NAS 1638	Class 8		
Filtration	Filtration quotient min. $\beta_{20} \geq 75$, recommended $\beta_{10} \geq 100$ (longer life)		
Permissible ambient temperature	-10...+60 °C		

Characteristics							
Type, size-delivery	Displacement per revolution	Speed		Delivery	Pressures		
		min.	max.	at 1500 min ⁻¹	Continuous	Peak at 1500 min ⁻¹	Peak at n _{max}
	[cm ³]	[min ⁻¹]	[min ⁻¹]	[l/min]	[bar]	[bar]	[bar]
IPV 3 – 3.5	3.6	400	3600	5.4	330	345	345
IPV 3 – 5	5.2	400	3600	7.8	330	345	345
IPV 3 – 6.3	6.4	400	3600	9.6	330	345	345
IPV 3 – 8	8.2	400	3600	12.3	330	345	345
IPV 3 – 10	10.2	400	3600	15.3	330	345	345
IPV 4 – 13	13.3	400	3600	19.9	330	345	345
IPV 4 – 16	15.8	400	3400	23.7	330	345	345
IPV 4 – 20	20.7	400	3200	31.0	330	345	345
IPV 4 – 25	25.4	400	3000	38.1	300	330	330
IPV 4 – 32	32.6	400	2800	48.9	250	280	280
IPV 5 – 32	33.1	400	3000	49.6	315	345	315
IPV 5 – 40	41.0	400	2800	61.5	315	345	315
IPV 5 – 50	50.3	400	2500	75.4	280	315	280
IPV 5 – 64	64.9	400	2200	97.3	230	250	250
IPV 6 – 64	64.1	400	2600	96.1	300	330	300
IPV 6 – 80	80.7	400	2400	121.0	280	315	280
IPV 6 – 100	101.3	400	2100	151.9	250	300	270
IPV 6 – 125	126.2	400	1800	189.3	210	250	250
IPV 7 – 125	125.8	400	2200	188.7	300	330	300
IPV 7 – 160	160.8	400	2000	241.2	280	315	280
IPV 7 – 200	202.7	400	1800	304.0	250	300	270
IPV 7 – 250	251.7	400	1800	377.5	210	250	250

The values given apply for:

- Pumping of mineral oils with a viscosity of 20...40 mm²s⁻¹
- An input pressure of 0.8...3.0 bar absolute

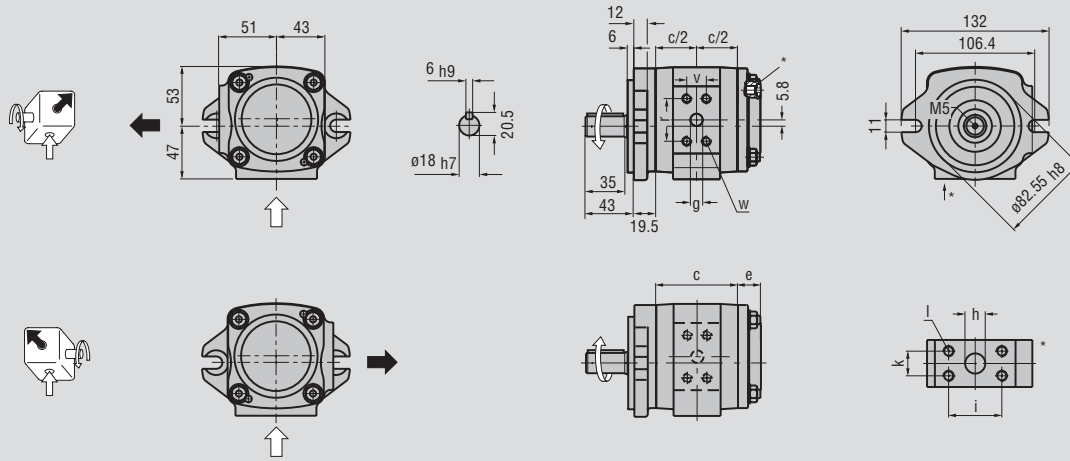
Notes:

- Peak pressures apply for 15% of operating time with a maximum cycle time of 1 minute.
- Please inquire about peak pressures at non-standard speeds.
- Due to production tolerances, the pump volume may be reduced by up to 1.5%.

IPV 3

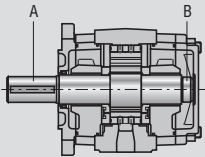
Standard design

Design and dimensions



* Ensure the M10x1 plug screw, hexagon socket SW5, is tightened to a torque of 10 Nm during pumping operation. Dependent on the pump position, filling or ventilation is possible here prior to commissioning.

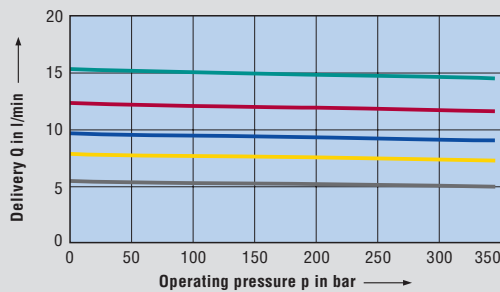
Design	Dimensions											SAE flange no.	
	c [mm]	e [mm]	g [mm]	h [mm]	i [mm]	k [mm]	l Thread	r [mm]	v [mm]	w Thread	Weight [kg]	▲	▼
IPV 3 – 3.5	66	20.5	9	14	38.1	17.5	M8x13	38.1	17.5	M8x13	4.0	10	10
IPV 3 – 5	70	20.5	11	14	38.1	17.5	M8x13	38.1	17.5	M8x13	4.2	10	10
IPV 3 – 6.3	73	20.5	11	19	47.5	22	M10x15	38.1	17.5	M8x13	4.4	10	11
IPV 3 – 8	77.5	20.5	13	19	47.5	22	M10x15	38.1	17.5	M8x13	4.6	10	11
IPV 3 – 10	82.5	20.5	13	21	52.4	26.2	M10x15	38.1	17.5	M8x13	4.8	10	12



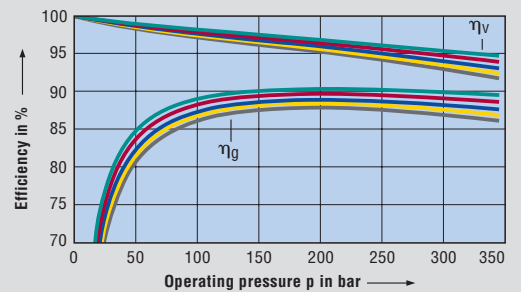
Allowed input torques:

Input shaft A: 160 Nm
Secondary shaft B: 80 Nm

Delivery Q



Efficiency η_v and η_g

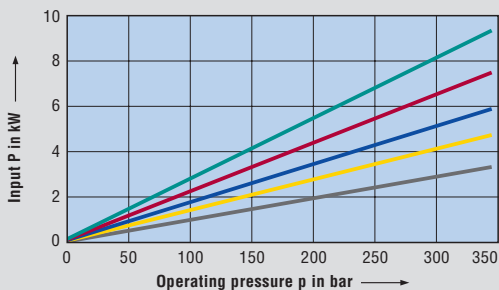


Type	Pump sizes	Rotation, suction connection	Mounting flange	Shaft end	
IPV 3	3.5 5	Standard Clockwise rotation, radial suction port	SAE 2-hole flange, dimensions on left	Parallel shaft with keyway connection, dimensions on left	
		1		0	
	6.3 8 10	Variants Anti-clockwise rotation, radial suction port	6	ANSI B92.1a 11 T 16/32 DP 30°	0
		VDMA 2-hole flange		4	1

Designation according to type code

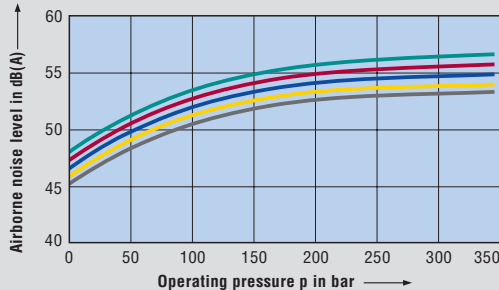
Type code/order designation, see page 17

Input power P



Airborne noise level

Measuring location 1 m axial



Measurement conditions:

Speed: 1500 min⁻¹
 Viscosity of pressure fluid: 46 mm²s⁻¹
 Operating temperature: 40 °C

Characteristic curves:

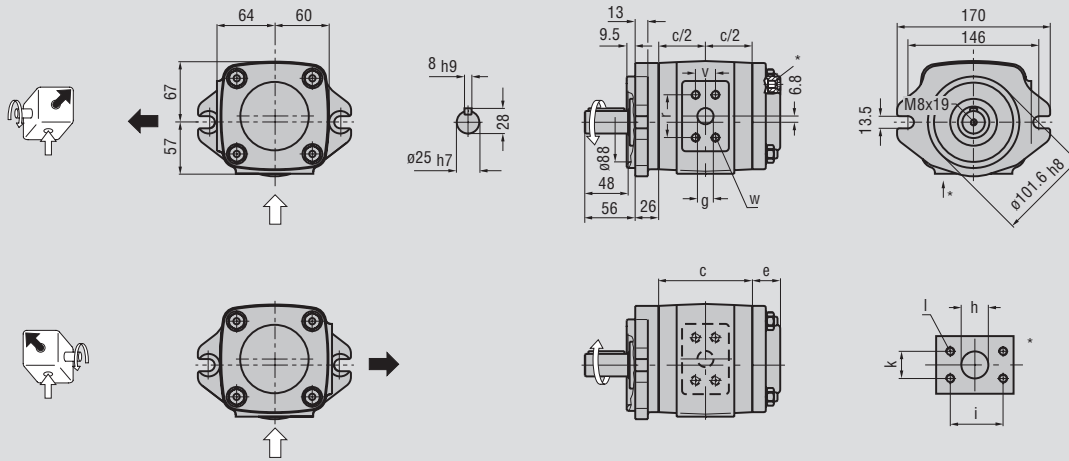
- IPV 3 – 3.5
- IPV 3 – 5
- IPV 3 – 6.3
- IPV 3 – 8
- IPV 3 – 10

Note: Measurement taken in a low-noise room.
 In a anechoic room, the measurements are approx. 5 dB(A) lower.

IPV 4

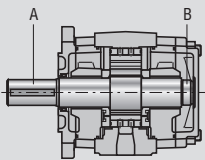
Standard design

Design and dimensions



* Ensure the M10x1 plug screw, hexagon socket SW5, is tightened to a torque of 10 Nm during pumping operation. Dependent on the pump position, filling or ventilation is possible here prior to commissioning.

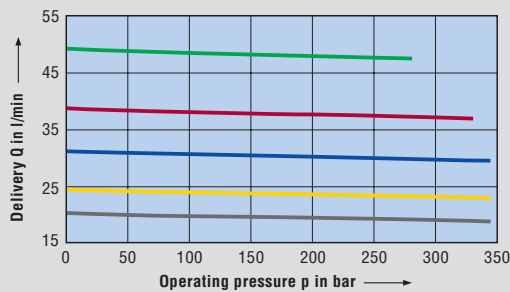
Design	Dimensions											SAE flange no.	
	c	e	g	h	i	k	l	r	v	w	Weight	▲	▼
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	Thread	[mm]	[mm]	Thread	[kg]		
IPV 4 – 13	88.5	31	13	23	52.4	26.2	M10x15	38.1	17.5	M8x13	8.6	10	12
IPV 4 – 16	92.5	31	14	25	52.4	26.3	M10x15	38.1	17.5	M8x13	9.0	10	12
IPV 4 – 20	98	31	18	27	58.7	30.2	M10x15	47.5	22	M10x15	9.6	11	13
IPV 4 – 25	104	31	18	30	58.7	30.2	M10x15	47.5	22	M10x15	10.2	11	13
IPV 4 – 32	113	31	18	32	58.7	30.2	M10x15	47.5	22	M10x15	11.0	11	13



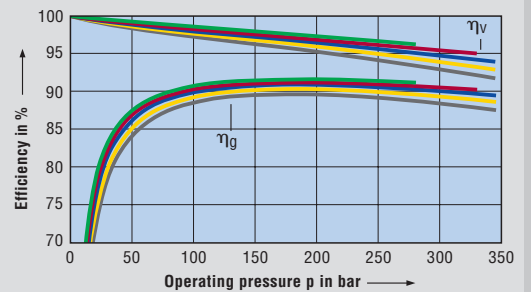
Allowed input torques:

Input shaft A: 335 Nm
Secondary shaft B: 190 Nm

Delivery Q



Efficiency η_v and η_g

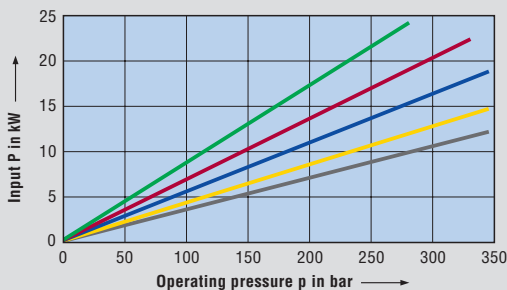


Type	Pump sizes	Rotation, suction connection	Mounting flange	Shaft end
IPV 4	13	Standard		
		Clockwise rotation, radial suction port	SAE 2-hole flange, dimensions on left	Parallel shaft with keyway connection, dimensions on left
	16			
	20	Standard		
		Anti-clockwise rotation, radial suction port	SAE 2-hole flange, dimensions on left	Involute gearing with 2-hole SAE flange
25				
32	Standard			
		SAE 4-hole flange	ANSI B92.1a 15 T 16/32 DP 30°	
		VDMA 4-hole flange		

□ Designation according to type code

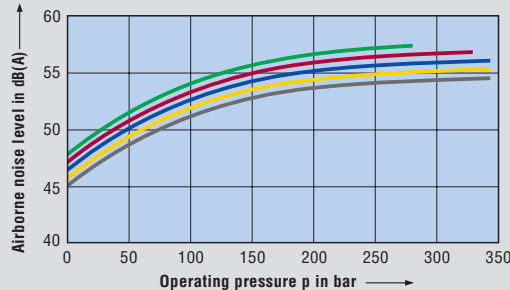
Type code/order designation, see page 17

Input power P



Airborne noise level

Measuring location 1 m axial



Measurement conditions:

Speed: 1500 min⁻¹
 Viscosity of pressure fluid: 46 mm²s⁻¹
 Operating temperature: 40 °C

Characteristic curves:

- IPV 4 – 13
- IPV 4 – 16
- IPV 4 – 20
- IPV 4 – 25
- IPV 4 – 32

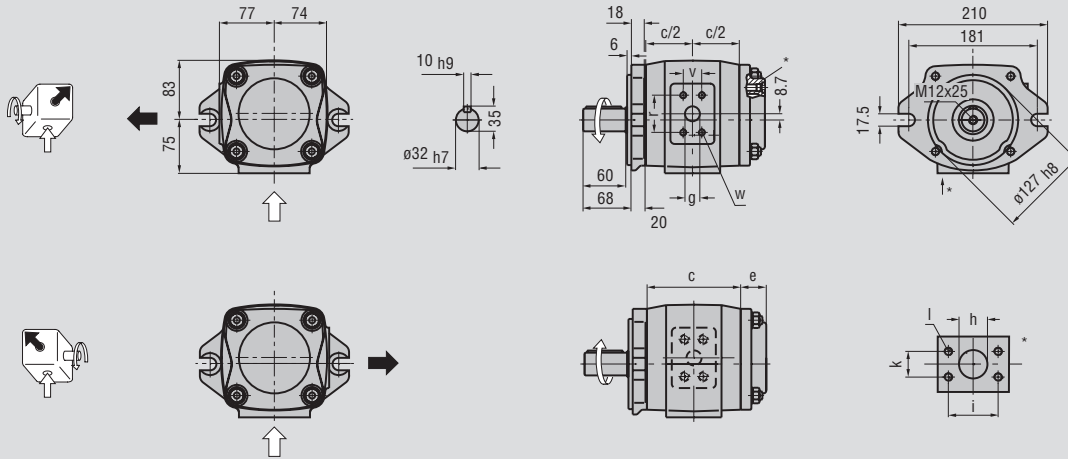
Note: Measurement taken in a low-noise room.

In a anechoic room, the measurements are approx. 5 dB(A) lower.

IPV 5

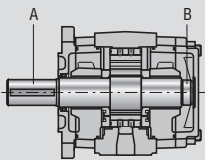
Standard design

Design and dimensions



* Ensure the M10x1 plug screw, hexagon socket SW5, is tightened to a torque of 10 Nm during pumping operation. Dependent on the pump position, filling or ventilation is possible here prior to commissioning.

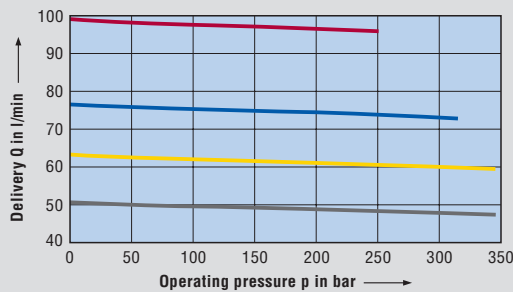
Design	Dimensions											SAE flange no.	
	c [mm]	e [mm]	g [mm]	h [mm]	i [mm]	k [mm]	l Thread	r [mm]	v [mm]	w Thread	Weight [kg]	▲	▼
IPV 5 – 32	119	36	18	32	58.7	30.2	M10x15	47.5	22	M10x15	15.5	11	13
IPV 5 – 40	125	36	19	35	70	36	M12x20	52.4	26.2	M10x15	16.3	12	30
IPV 5 – 50	132	36	21	40	70	36	M12x20	52.4	26.2	M10x15	17.4	12	30
IPV 5 – 64	163	36	23	40	70	36	M12x20	52.4	26.2	M10x16	18.7	12	30



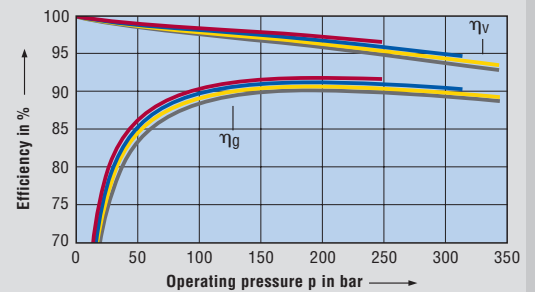
Allowed input torques:

Input shaft A: 605 Nm
Secondary shaft B: 400 Nm

Delivery Q



Efficiency η_v and η_g

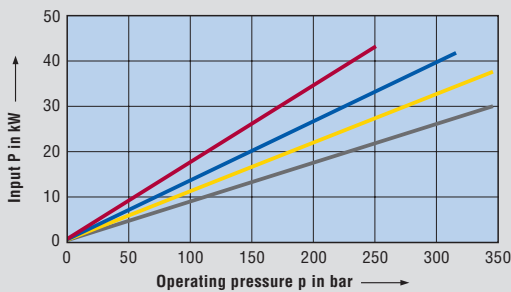


Type	Pump sizes	Rotation, suction connection	Mounting flange	Shaft end	
IPV 5	32	Standard			
		Clockwise rotation, radial suction port	SAE 2-hole flange, dimensions on left	Parallel shaft with keyway connection, dimensions on left	
	40				
	Variants	50	Anti-clockwise rotation, radial suction port	SAE 2-hole flange, variant	Involute gearing
					ANSI B92.1a 14 T 12/24 DP 30°
64			SAE 4-hole flange		
			VDMA 4-hole flange		

Designation according to type code

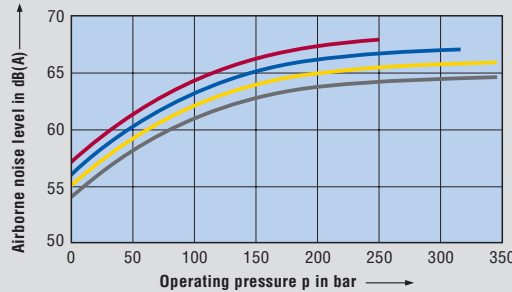
Type code/order designation, see page 17

Input power P



Airborne noise level

Measuring location 1 m axial



Measurement conditions:

Speed: 1500 min⁻¹
 Viscosity of pressure fluid: 46 mm²s⁻¹
 Operating temperature: 40 °C

Characteristic curves:

- IPV 5 - 32
- IPV 5 - 40
- IPV 5 - 50
- IPV 5 - 64

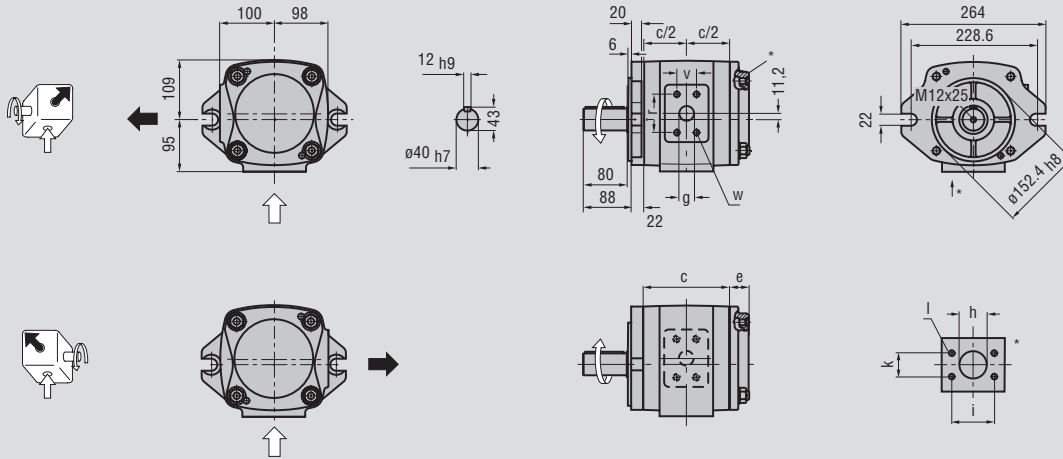
Note: Measurement taken in a low-noise room.

In a anechoic room, the measurements are approx. 5 dB(A) lower.

IPV 6

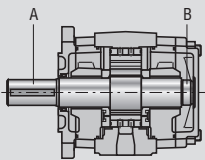
Standard design

Design and dimensions



* Ensure the M10x1 plug screw, hexagon socket SW5, is tightened to a torque of 10 Nm during pumping operation. Dependent on the pump position, filling or ventilation is possible here prior to commissioning.

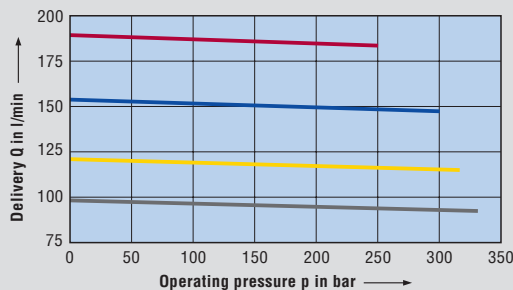
Design	Dimensions											SAE flange no.	
	c [mm]	e [mm]	g [mm]	h [mm]	i [mm]	k [mm]	l Thread	r [mm]	v [mm]	w Thread	Weight [kg]	▲	▼
IPV 6 – 64	140	40	23	40	70	36	M12x20	52.4	26.2	M10x15	29.2	12	30
IPV 6 – 80	148	35	23	45	77.8	42.9	M12x20	70	36	M12x20	30.7	14	15
IPV 6 – 100	158	35	27	50	77.8	42.9	M12x20	70	36	M12x20	32.6	14	15
IPV 6 – 125	170	40	30	50	77.8	42.9	M12x20	70	36	M12x20	35.0	14	15



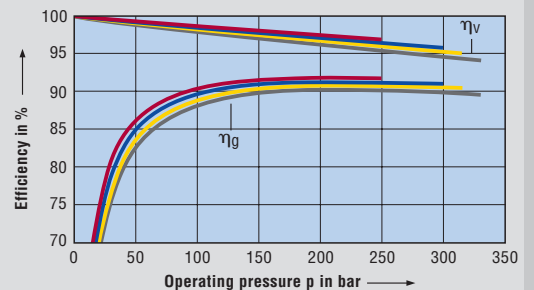
Allowed input torques:

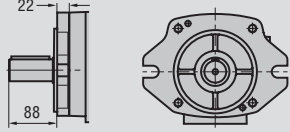
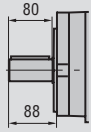
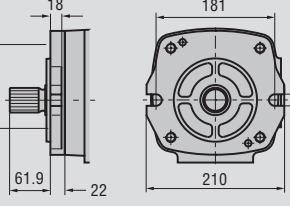
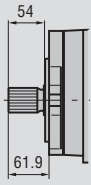
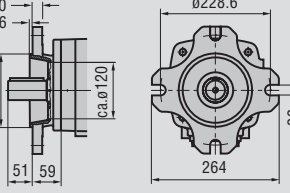
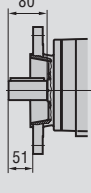
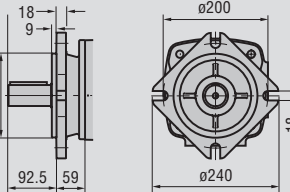
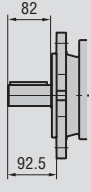
Input shaft A: 1050 Nm
Secondary shaft B: 780 Nm

Delivery Q



Efficiency η_v and η_g

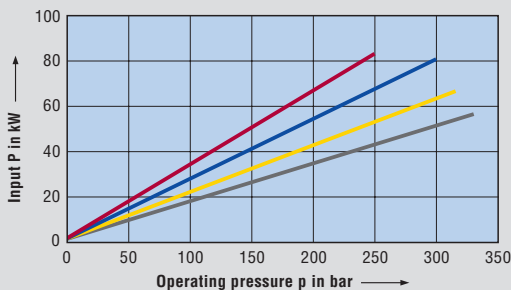


Type	Pump sizes	Rotation, suction connection	Mounting flange	Shaft end	
IPV 6	64	Standard			
		Clockwise rotation, radial suction port	SAE 2-hole flange, dimensions on left 	Parallel shaft with keyway connection, dimensions on left 	
	80				
	Variants				
	100	Anti-clockwise rotation, radial suction port	SAE 2-hole flange, variant 	Involute gearing ANSI B92.1a 17 T 12/24 DP 30° 	
	125		SAE 4-hole flange 		
		VDMA 4-hole flange 			

Designation according to type code

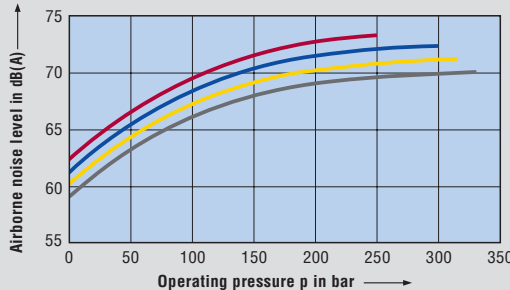
Type code/order designation, see page 17

Input power P



Airborne noise level

Measuring location 1 m axial



Measurement conditions:

Speed: 1500 min⁻¹
 Viscosity of pressure fluid: 46 mm²s⁻¹
 Operating temperature: 40 °C

Characteristic curves:

- IPV 6 - 64
- IPV 6 - 80
- IPV 6 - 100
- IPV 6 - 125

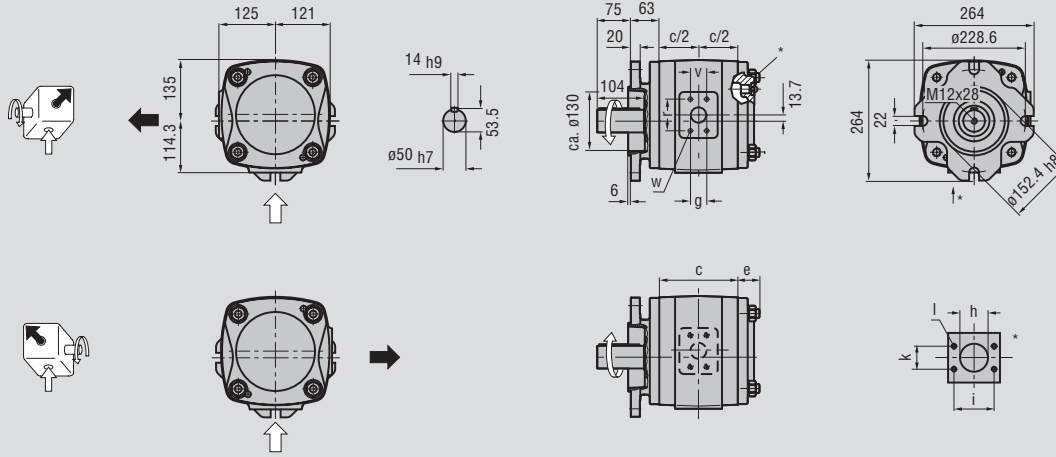
Note: Measurement taken in a low-noise room.

In a anechoic room, the measurements are approx. 5 dB(A) lower.

IPV 7

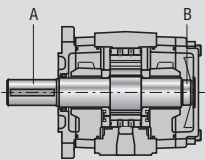
Standard design

Design and dimensions



* Ensure the M10x1 plug screw, hexagon socket SW5, is tightened to a torque of 10 Nm during pumping operation. Dependent on the pump position, filling or ventilation is possible here prior to commissioning.

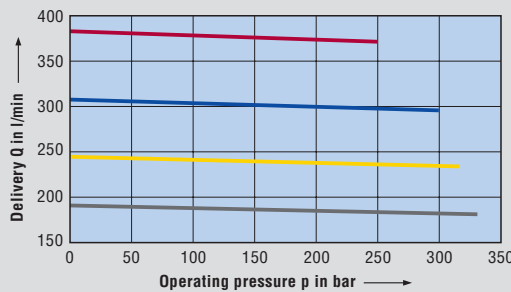
Design	Dimensions											SAE flange no.	
	c [mm]	e [mm]	g [mm]	h [mm]	i [mm]	k [mm]	l Thread	r [mm]	v [mm]	w Thread	Weight [kg]	▲	▼
IPV 7 – 125	152	48	30	50	77.8	42.9	M12x20	70	36	M12x20	46.5	14	15
IPV 7 – 160	162	48	30	56	89	50.8	M12x20	70	36	M12x20	50	14	16
IPV 7 – 200	174	46	34	62	89	50.8	M12x20	70	36	M12x20	54	14	16
IPV 7 – 250	188	42	38	72	106.3	62	M16x25	70	36	M12x20	59	14	17



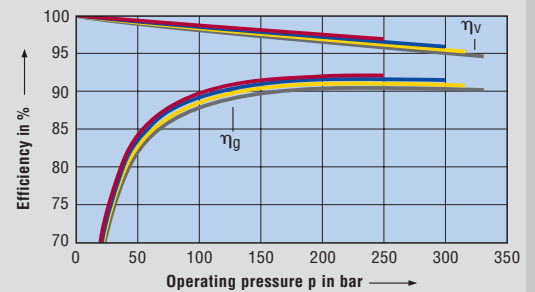
Allowed input torques:

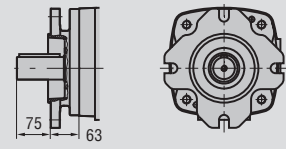
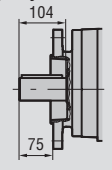
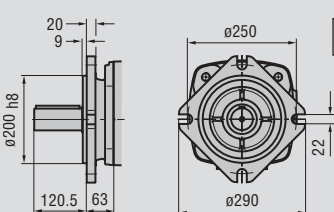
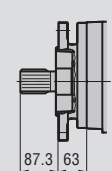
Input shaft A: 1960 Nm
Secondary shaft B: 1200 Nm

Delivery Q



Efficiency η_v and η_g



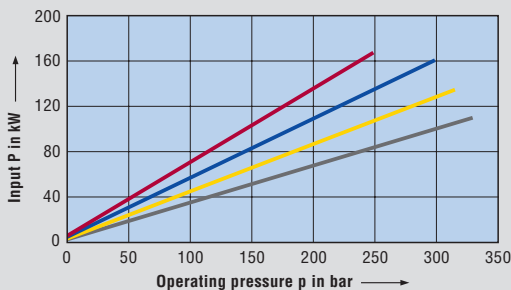
Type	Pump sizes	Rotation, suction connection	Mounting flange	Shaft end
IPV 7	125	Standard		
		Clockwise rotation, radial suction port	SAE 4-hole flange, dimensions on left 	Parallel shaft with keyway connection, dimensions on left 
	160			
	Variants			
200	250	Anti-clockwise rotation, radial suction port	VDMA 4-hole flange 	Involute gearing with 4-hole SAE flange ANSI B92.1a 15 T 8/16 DP 30° 



Designation according to type code

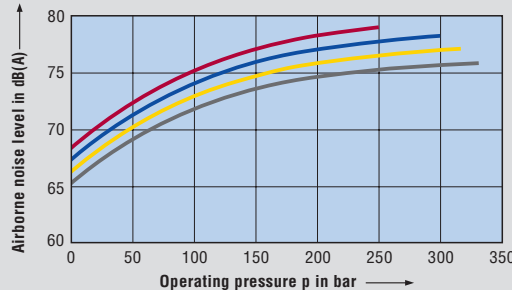
Type code/order designation, see page 17

Input power P



Airborne noise level

Measuring location 1 m axial



Measurement conditions:

Speed: 1500 min⁻¹
 Viscosity of pressure fluid: 46 mm²s⁻¹
 Operating temperature: 40 °C

Characteristic curves:

- IPV 7 – 125
- IPV 7 – 160
- IPV 7 – 200
- IPV 7 – 250

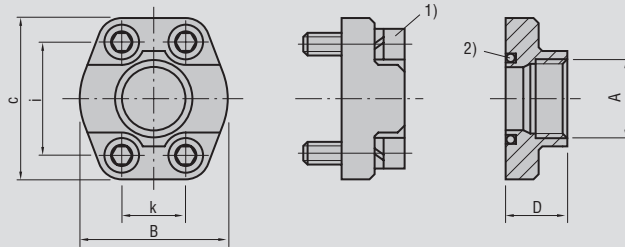
Note: Measurement taken in a low-noise room.

In a anechoic room, the measurements are approx. 5 dB(A) lower.

SAE suction and pressure flanges

according to SAE J 518 C code 61

SAE flange, single-piece



SAE flange no.	A	B	C	D	E ¹⁾	i	k	S ²⁾	max. pressure
	Thread	[mm]	[mm]	[mm]	Seal ring	[mm]	[mm]	Thread	[bar]
10	G 1/2	46	54	36	18.66 – 3.53	38.1	17.5	M 8	345
11	G 3/4	50	65	36	24.99 – 3.53	47.6	22.2	M 10	345
12	G 1	55	70	38	32.92 – 3.53	52.4	26.2	M 10	345
13	G 1-1/4	68	79	41	37.69 – 3.53	58.7	30.2	M 10	276
14 ³⁾	G 1-1/2	82	98	50	47.22 – 3.53	70	36	M 12	345 ³⁾
30	G 1-1/2	78	93	45	47.22 – 3.53	70	36	M 12	207
15	G 2	90	102	45	56.74 – 3.53	77.8	42.9	M 12	207
16	G 2-1/2	105	114	50	69.44 – 3.53	89	50.8	M 12	172
17	G 3	124	134	50	85.32 – 3.53	106.3	62	M 16	138
18	G 4	146	162	48	110.72 – 3.53	130	77.8	M 16	34

¹⁾ Round seal ring (O-ring) ISO-R 1629 NBR

²⁾ Machine screw EN ISO 4762

³⁾ Special design, deviating from SAE J 518 C code 61

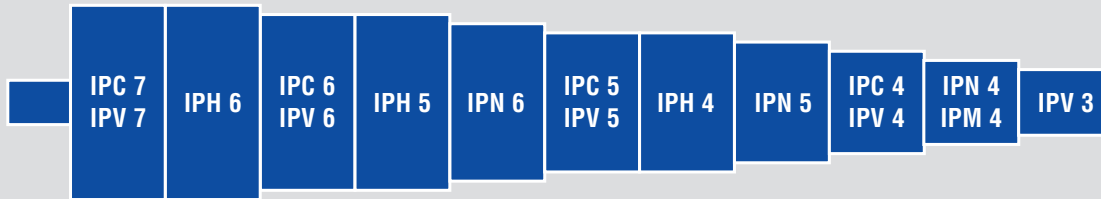
Type code

Order designation

IPV	3 -	3.5	1	0	0	Example IPV 3 - 3.5 100																																				
						<p>Shaft end</p> <ul style="list-style-type: none"> 0 Splined gear shaft ANSI B92.1a 1 Parallel shaft with keyway 																																				
						<p>Mounting flange</p> <ul style="list-style-type: none"> 0 SAE 2-hole 1 SAE 4-hole 4 VDMA 2-hole 5 VDMA 4-hole 7 SAE-2-hole, variant 																																				
						<p>Rotation, suction port</p> <ul style="list-style-type: none"> 1 Clockwise rotation, radial suction port 6 Anti-clockwise rotation, radial suction port 4 Clockwise rotation, special design 9 Anti-clockwise rotation, special design 																																				
						<p>Delivery</p> <table border="1"> <thead> <tr> <th>Frame size</th> <th colspan="5">delivery</th> </tr> </thead> <tbody> <tr> <td>3</td> <td>3.5</td> <td>5</td> <td>6.3</td> <td>8</td> <td>10</td> </tr> <tr> <td>4</td> <td>13</td> <td>16</td> <td>20</td> <td>25</td> <td>32</td> </tr> <tr> <td>5</td> <td>32</td> <td>40</td> <td>50</td> <td>64</td> <td></td> </tr> <tr> <td>6</td> <td>64</td> <td>80</td> <td>100</td> <td>125</td> <td></td> </tr> <tr> <td>7</td> <td>125</td> <td>160</td> <td>200</td> <td>250</td> <td></td> </tr> </tbody> </table>	Frame size	delivery					3	3.5	5	6.3	8	10	4	13	16	20	25	32	5	32	40	50	64		6	64	80	100	125		7	125	160	200	250	
Frame size	delivery																																									
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5	32	40	50	64																																						
6	64	80	100	125																																						
7	125	160	200	250																																						
						<p>Frame size</p> <p>3 4 5 6 7</p>																																				
						<p>Type of internal gear pump</p> <p>IPV</p>																																				

Multi-flow pumps

Pump combinations



Pump combinations in order of type and size

Combinations of IPV pumps

- IPV pumps of identical or different sizes can be combined in multi-flow pumps.
- All sizes of the relevant pump volume are available as two- or three-flow pumps; four-flow pumps must be designed by Voith Turbo.
- The pumps are arranged in increasing order according to frame size and delivery.

Combinations of IPV/IP...-pumps

- It is possible to combine IPV pumps with other Voith Turbo pump series (e.g. medium-pressure pumps IPC or low-pressure pumps IPN).
- The pumps are arranged by types and sizes as shown in the illustration above.
- If identical types or identical sizes follow each other, the pump with the higher pump flow is placed closer to the drive.












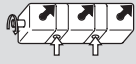
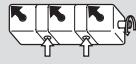
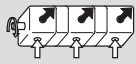
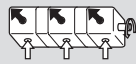
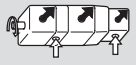
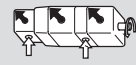
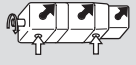
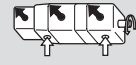
Selection

1. Determine pressure ranges and define the appropriate pump serie(s).
2. Determine pump volume and select the appropriate size(s).
3. Define sequence of the pumps.
4. Check the torques.
5. Determine rotation and suction.
6. Specify mounting flange and shaft end.

Mounting, assembly

- Multi-flow pumps are generally mounted to the drive by means of a flange. All information about the flange designs and shaft ends is found in the catalog of the relevant pump series.
- For more information, for example about definition of the adapter housings, refer to brochure G 1714 (Voith multi-flow pump).

Designs

Rotation and suction	Mounting flange	Shaft end
<p>clockwise   anti-clockwise</p>  2 7 	  	 
 1 6 	0 1 1	1 0
 2 7 	4 5 5 7	
 1 6 	<p>For designs and dimensions, see catalog of the relevant pump series.</p>	<p>For designs and dimensions, see catalog of the relevant pump series.</p>
 3 8 	0 SAE-2-hole 1 SAE-4-hole	
 3 8 	4 VDMA-2-hole 5 VDMA-4-hole	
<p>Special design 4 9 Special design</p>	7 SAE-2-hole	

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